



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5076-043
Job Sheet 170944



Part No: D5076-043

Job Qty: 4 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 2/7/18

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.04.01 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/6/18	2/6/18	0.00	0.00	Start Up Stores/Pkg-1		FF
110	Packaging	4 pcs	2/6/18	2/6/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	4 pcs	2/6/18	2/6/18	0.39	6.25	Small Fab-8		FF
130	QC	4 pcs	2/6/18	2/6/18	0.00	0.00	QC5		FF
140	Powdercoat	4 pcs	2/6/18	2/6/18	0.00	0.22	Powdercoat4		FF
150	QC	4 pcs	2/6/18	2/6/18	0.00	0.00	QC3		FF
160	Small Fab	4 pcs	2/7/18	2/7/18	0.00	6.25	Small Fab-8		FF
170	QC	4 pcs	2/7/18	2/7/18	0.00	0.00	QC5		FF
180	Packaging	4 pcs	2/7/18	2/7/18	0.00	0.00	Packaging3-2		FF
190	QC21-SA	4 Ea	2/7/18	2/7/18	0.00	0.00	QC21		FF

1/13/18 START: 8:30 OUT: 3:00 FINISH: 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-9	Bracket	613 4 Ea (1 ea)	90-Start up Operation	
D5076-1	Bracket	613 4 Ea (1 ea)	90-Start up Operation	
D5076-3	Bracket	614 4 Ea (1 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	56 Ea (14 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	60 Ea (15 ea)	90-Start up Operation	
MS21075L08	Anchor Nut	28 Ea (7 ea)	90-Start up Operation	
AN525-832R6	Screw	12 Ea (3 ea)	160-Small Fab	
D4435-041	Bracket Assembly	4 Ea (1 ea)	160-Small Fab	
D4440-1	Grommet	4 Ea (1 ea)	160-Small Fab	
D4441-1	Rubber Seal	10.5840 Ea (2.646 ea)	160-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-9	4	5	0
	D5076-1	4	8	0
	D5076-3	4	4	0
	MS20426AD3-3	56	6,592	0
	MS20470AD4-3	60	924	0
	MS21075L08	28	204	0
160-Small Fab	AN525-832R6	12	60	0
	D4435-041	4	5	0

100/65

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ De _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	 S036303 Fwd Inboard Bracket Assembly PART NO: D5076 – 043 Original Serial #: S036303 Revision: Operation: Start up Operation Change No: 01/29/18 Job No: 170944																																																																																																																														
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Part Specifications				
D4440-1	4	34	172	0
D4441-1	11			0
Specifications could not be found.				

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
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